Standard features include: digital preset weld meters, output contactor control, and automatic idle.
Specifications  (Subject to change without notice.)

<table>
<thead>
<tr>
<th>Engine Brand</th>
<th>Features</th>
<th>HP</th>
<th>Type</th>
<th>Engine Speeds</th>
<th>Fuel Capacity</th>
<th>Oil Capacity</th>
<th>Coolant Capacity</th>
<th>Automatic Engine Shutdown</th>
</tr>
</thead>
<tbody>
<tr>
<td>CATERPILLAR C1.5</td>
<td>EPA Tier 4i compliant, indirect-injected, liquid-cooled engine. Right-side service access with intervals of 250 hrs for oil and filters.</td>
<td>21.7</td>
<td>3-cylinder, industrial liquid-cooled, diesel</td>
<td>1850 RPM weld (1500 RPM Idle)</td>
<td>11.5 gal (43.5 L)</td>
<td>6 qt (5.7 L)</td>
<td>6 qt (5.7 L)</td>
<td>Low Oil Pressure, High Coolant Temperature, Low Fuel Level</td>
</tr>
<tr>
<td>Kubota V1505</td>
<td>EPA Tier 4i compliant, indirect-injected, liquid-cooled engine. Right-side service access with intervals of 250 hrs for oil and filters. 120 V block heater is standard.</td>
<td>20.2</td>
<td>4-cylinder, industrial liquid-cooled, diesel</td>
<td>1850 RPM weld</td>
<td>11.5 gal (43.5 L)</td>
<td>6 qt (5.7 L)</td>
<td>6 qt (5.7 L)</td>
<td></td>
</tr>
<tr>
<td>Mitsubishi S4L2</td>
<td>EPA Tier 4i compliant, indirect-injected, liquid-cooled engine. Right-side service access with intervals of 500 hrs for oil and filters.</td>
<td>24.4</td>
<td>4-cylinder, industrial liquid-cooled, diesel</td>
<td>1850 RPM weld (1500 RPM Idle)</td>
<td>11.5 gal (43.5 L)</td>
<td>6.3 qt (6 L)</td>
<td>10 qt (9.5 L)</td>
<td></td>
</tr>
</tbody>
</table>

Performance Data

<table>
<thead>
<tr>
<th>Weld Mode</th>
<th>Weld Output Range</th>
<th>Weld Output Rated at 104˚F (40˚C)</th>
<th>Max. Open-Circuit Voltage</th>
<th>Generator Power Output Rated at 104˚F (40˚C)</th>
<th>Sound Levels at Rated Output, 23 ft. (7 m)</th>
<th>Dimensions</th>
<th>Weight (without fuel)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>CV/DC</td>
<td>14—40 V</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

*Additional 82 lb. (37 kg) when fuel tank is full.

Certified by Canadian Standards Association to both the Canadian and U.S. Standards. Meets NEMA and IEC output ratings.

Distributed By: One Source Equipment Rentals www.onesourcerental.com
1. **Self-Calibrating Digital Weld Meters with Fault Code Indication** display preset or actual weld parameters.

2. **Four Preset DIG Settings** offer the best arc characteristics for different electrodes and joint designs. The amount of DIG determines how much amperage (heat) varies with Stick arc length. The combined process switch along with preset DIG settings make the Big Blue® 300 Pro easy to set without the complication of multiple switches.

3. **Hot Start™** provides positive Stick electrode starts for easy starts on all electrodes types and it also works great for bead tie-ins.

4. **Great MIG/FCAW Performance and Arc Starts** make the Big Blue® 300 Pro’s arc best in its class. Easy to run all wires from .023-inch solid wires to large diameter 5/64-inch flux-cored wires.

5. **Lift-Arc™ TIG with Auto-Stop™ and Crater-out**

6. **Standard 14-Pin Receptacle** for simple connection of remote controls and wire feeders. Includes **Auto Remote Sense™** which automatically switches from panel to remote amperage/voltage (A/V) control with remote connected. Eliminates confusion of a panel/remote switch.

7. **Weatherproof Lexan® Nameplate** is super durable and resists cracking and fading. Color coded for ease of operation.

8. **Meter Maintenance Displays** show fuel level, engine hours, oil change interval and hi temp/low pressure/low fuel shutdown information.

   **Low Fuel Shutdown** shuts engine off prior to running out of fuel to prevent loss of fuel in the system, and make restarts easy. Display will read noFUEL. Turn the machine off, add fuel, and restart.

9. **Glow Plugs** assist in cold weather starting.

10. **Engine Control Switch** is used to start the engine and then select between Auto Idle and High Speed Lock.

11. **Amperage/Voltage Adjust Control**

12. **120 VAC and 240 VAC Receptacles with Circuit Breakers** (optional 120 VAC GFCI receptacles available).

   **Note:** For matching plug, order #119 172.

13. **Weld Output Terminals**

---

**ARC START with Lift-Arc™**
- Touch or scratch
- Lift at any angle
- Shielding gas
- Workpiece
- Reduces or eliminates sticking
- Reduces or eliminates electrode/work contamination
- Low open-circuit voltage

**ARC END with Auto-Stop™**
- While welding
- For Auto-Stop, lift up to terminate arc
- Shielding gas
- Workpiece
- eliminates need for a remote control
- Maintains shielding gas coverage
- Eliminates tungsten and workpiece contamination
- Eliminates unwanted arc strikes outside the weld area

**ARC END with Crater-out**
- While welding
- To start Crater-out, press momentary contact switch
- Shielding gas
- Workpiece
- Maintains shielding gas coverage
- Eliminates tungsten and workpiece contamination
- Crater-out time allows for addition of filler
- Eliminates unwanted arc strikes outside the weld area
Rigorous Testing for Tough, Real-World Conditions
To prove our machines go to the limit, Miller industrial engine drives are put to the test in very extreme environmental conditions.

• **Airborne dust and sand.**
  Critical components are exposed to abusive airborne particles in a special testing chamber for weeks, helping make sure they’ll operate while facing extreme levels of dirt, dust or sand on the job site.

• **Humidity and corrosion.**
  Inside our Houston testing room, critical components are subjected to extended moisture and corrosive salt exposure to ensure they’ll run even when exposed to humid climates, corrosive coastal environments, and driving rain.

• **Temperature extremes.**
  Miller industrial engine drives are tested to ensure performance in scorching heat. All Miller engine-driven machines are weld rated at 104 degrees Fahrenheit, but actual tests are conducted up to 122 degrees Fahrenheit to assure peak performance.

• **Jobsite/over-the-road abuse.**
  Miller industrial engine drives are shaken for hours on transportation bed simulators, subjected to severe vibration, and test-dropped and jerked to ensure they’ll withstand the stresses that can shut down competitive machines.

• **Continuous operation.**
  Miller industrial engine drives run day and night, in all weather conditions, to assure they’ll perform without interruption in the field.

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Superior Circuit Board Design
Miller’s critical circuit boards are engineered to carry low power and low heat to reduce thermal stress and minimize expansion and contraction. In contrast, our competitor’s boards carry high power and high heat, making them more vulnerable to failure.

"The Vault" Makes Upgrading to Miller® CC/CV Units Worry-Free
Concerns with circuit board reliability have resulted in some operators steering clear of CC/CV welder/generators — even though they offer a superior arc and multiple welding processes. Miller circuit board reliability isn’t a concern since all Big Blue multiprocess industrial engine drives feature the Vault.

Created out of two aluminum halves sealed with silicone, as well as watertight harness connections, the Vault provides a clean circuit board environment, protecting the electronics — and controlling output — in heavy industrial applications. No other competitor protects their electronics with a sealed vault, leaving critical circuit boards exposed to harsh elements that can disrupt the machine’s electronics, and therefore, its operation.

Why Industrial Engine Drive Customers Choose Miller
The ultimate test of Miller reliability is how it performs in the field. The quote on the left provides a glimpse of how Miller industrial engine drives perform for customers. Read the full stories, and many others demonstrating our superior reliability, at MillerWelds.com.
**Genuine Miller® Accessories**

**Adapter Cord, Full KVA** #300 517 Field NEMA 14-50P to NEMA 6-50R. Adapts engine drive 120/240 V plug to common Millermatic® and Spectrum® 240 V plug.

**Full KVA Plug Kit** #119 172 Field 120/240 VAC, 50 A plug (NEMA 14-50P) to fit full KVA receptacle.

**Cold Weather Starting Aid** #195 056 Field. For CAT 120 V Block Heater. Note: All models come standard with preheaters (glow plugs).

**Engine Filter Kits** #246 987 Field. For CAT #253 901 Field. For Kubota #252 782 Field. For Mitsubishi Includes all filters required for proper engine maintenance. Oil filter, primary and secondary fuel filter, and primary air filter.

**Spark Arrestor (Muffler) Kit** #195 291 Field. For CAT #300 664 Field. For Mitsubishi Prevents particles from leaving the muffler that could potentially start a fire. Mandatory when operating on California grasslands, brush, or forest-covered land, and all national forests. For other areas, check your state and local laws. Meets U.S. Forest Service Standard 5100-1B.

**FA-1D Lockable Flame Arrestor Fuel Cap** #043 947 Fuel cap can be padlocked to prevent vandalism. A built-in flame arrestor prevents flames or sparks from entering the fuel tank.

**Chalwyn Safety Valve** #300 576 Field. For Mitsubishi Shuts off air flow to the engine to prevent over-speed condition. Required on many petroleum jobsites, this valve provides both manual and automatic operation giving you two methods of operation to meet jobsite compliance standards.

**Protective Cover** #195 301 Field Blue water-resistant cover with Miller logo resists stains and mildew, and protects the finish of your welder.

**Stick (SMAW) Welding**

**Weld Leads**
- **2/0 Stick Cable Set, 50 ft. (15 m)** #173 851 Consists of 50-foot (15 m) electrode cable with holder, and 50-foot (15 m) work cable with clamp. 350 A, 100% duty cycle.
- **2/0 Stick Cable Set, 100/50 ft. (30.5/15 m)** #043 952 Consists of 100-foot (30.5 m) electrode cable with holder, and 50-foot (15 m) work cable with clamp. 300 A, 100% duty cycle.

**Plasma Cutting**

Spectrum 375 X-TREME and 625 X-TREME shown.

**Spectrum® 375 X-TREME™** #907 529 See Lit. Index No. PC/9.2.

**Spectrum® 625 X-TREME™** #907 531 See Lit. Index No. PC/9.6.

**Spectrum® 875** #907 390-01-1 The Spectrum 375 X-TREME and 625 X-TREME come complete with protective X-CASE™ (not shown).

**MIG (GMAW)/Flux-Cored (FCAW) Guns**

**Spoolmatic® 30A Spool Gun** #130 831 Air-cooled, 200-amp, 1-pound spool gun for aluminum MIG. See Lit. Index No. M/1.73. Requires WC-24 Control (#137 549).

**XR™ Wire Feeders and Guns** Push-pull system designed to handle difficult-to-feed soft alloy wires such as aluminum. See Lit. Index No. M/1.7, M/1.71, and M/1.73.

**TIG (GTAW) Welding**

**Dynasty® 200 Series** #907 099 #907 099-01-1 For premium portable AC/DC TIG arc quality. See Lit. Index No. AD/4.8.

**HF-251 Series** #042 388 HF-251D-1, 115 VAC High-frequency arc starter and stabilizer. See Accessory Lit. Index No. AY/5.0.

**Multiple Operator Welding**

The XMT 350, CST 280 and Dynasty 200 power sources can be run off the machine’s generator to provide two arcs with only one engine. There is no arc interaction under 180 amps.

**XMT® 350 Series** #907 161, #907 224, #907 366 See Lit. Index No. DC/18.83.

**CST™ 280** #907 244, #907 244-01-1 #907 251, #907 251-01-1 See Lit. Index No. DC/29.55.

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Genuine Miller® Accessories (continued)

Remote Controls

Wireless Remote Foot Control #300 429
For remote current, voltage and contactor control. Receiver plugs directly into the 14-pin receptacle of Miller machine. 90-foot (27.4 m) operating range. Requires Wireless Antenna Kit (#300 749).

Wireless Remote Hand Control #300 430
For remote current, voltage and contactor control. Receiver plugs directly into the 14-pin receptacle of Miller machine. 300-foot (91.4 m) operating range. Requires Wireless Antenna Kit (#300 749).

Wireless Antenna Kit #300 749
Required for Pro Series engine drives. Optional on other compatible Miller products where improved reception is desired.

RFCS-14 HD Foot Control #194 744
Heavy-duty foot control for remote current, voltage and contactor control. Includes 20-foot (6 m) cord and 14-pin plug.

RHC-14 Hand Control #242 211 020
Miniature hand control for remote current, voltage and contactor control. Dimensions: 4 x 4 x 3.25 inches (102 x 102 x 82 mm). Includes 20-foot (6 m) cord and 14-pin plug.

RMS-14 On/Off Control #187 208
Momentary-contact switch for contactor control. Rubber-covered pushbutton dome switch ideal for repetitive on-off applications. Includes 26.5-foot (8 m) cord and 14-pin plug.

Mounting Specifications

Trailer Specifications (Subject to change without notice.)

<table>
<thead>
<tr>
<th>Model</th>
<th>Gross Axle Weight Rating</th>
<th>Gross Vehicle Weight Rating</th>
<th>Net Payload</th>
<th>Height of Bed</th>
<th>Road Clearance</th>
<th>Track (Center to center of tires)</th>
<th>Standard Tires (Standard rating or P-size rating)</th>
<th>Dimensions</th>
<th>Net Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>HWY-224</td>
<td>3500 lb. (1588 kg)</td>
<td>2960 lb. (1343 kg)</td>
<td>2650 lb. (1202 kg)</td>
<td>18.5 in. (470 mm)</td>
<td>7.5 in. (191 mm)</td>
<td>52 in. (1321 mm)</td>
<td>878-13</td>
<td></td>
<td></td>
</tr>
<tr>
<td>OFR-224</td>
<td>3500 lb. (1588 kg)</td>
<td>2960 lb. (1343 kg)</td>
<td>2650 lb. (1202 kg)</td>
<td>18.5 in. (470 mm)</td>
<td>7.5 in. (191 mm)</td>
<td>52 in. (1321 mm)</td>
<td>878-13</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

* Width at outside of fenders.

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**Typical Installations**

**Electrode Hot**

**Stick (SMAW) Basic Equipment**
- PRHC-14 #195 511
- Wireless Remote Hand Control #300 430
- Wireless Antenna Kit #300 749

**Flux-Cored/MIG (FCAW/GMAW) Basic Equipment**
- SuitCase® X-TREME® 8VS #951 182
- SuitCase® X-TREME® 12VS #951 184

**Lift-Arc™ TIG (GTAW) Basic Equipment**

**Remote On/Off Required**

**Stick (SMAW) Basic Equipment**
- RHC-14 #242 211 020
- Wireless Remote Hand Control #300 430
- Wireless Antenna Kit #300 749

**Flux-Cored/MIG (FCAW/GMAW) Basic Equipment**
- SuitCase® 8RC #951 186
- SuitCase® 12RC #951 188

**Aluminum MIG (GMAW) Basic Equipment**
- Spoolmatic® 30A #130 831
- WC-24 #137 549

**TIG (GTAW) Basic Equipment**
- HF-251D-1 #042 388*
- Dynasty® 200 SD #907 099
- Dynasty® 200 DX #907 099-01-1

* TIG power cable adapter required
## Ordering Information

<table>
<thead>
<tr>
<th>Equipment and Options</th>
<th>Stock No.</th>
<th>Description</th>
<th>Qty.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Big Blue® 300 Pro</td>
<td>#907 144</td>
<td>CAT CC/CV with Auto-Idle</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>#907 144-01-1</td>
<td>CAT CC/CV with Auto-Idle and 120 V Block Heater</td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>#907 144-02-1</td>
<td>CAT CC/CV with Auto-Idle, 120 V Block Heater and Stainless Steel Package</td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>#907 521</td>
<td>Kubota CC/CV with 120 V Block Heater</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>#907 472</td>
<td>Mitsubishi CC/CV with Auto-Idle</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>#907 472-01-1</td>
<td>Mitsubishi CC/CV with Auto-Idle and 120 V Block Heater</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Field Accessories

<table>
<thead>
<tr>
<th>Description</th>
<th>Qty.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Adapter Cord, Full KVA</td>
<td>#300 158</td>
<td>Field</td>
</tr>
<tr>
<td>Full KVA Plug Kit</td>
<td>#119 172</td>
<td>Field</td>
</tr>
<tr>
<td>Cold Weather Starting Aid</td>
<td>#195 056</td>
<td>Field. For CAT</td>
</tr>
<tr>
<td>(120 V block heater)</td>
<td>#300 664</td>
<td>Field. For Mitsubishi</td>
</tr>
<tr>
<td>Engine Filter Kit</td>
<td>#246 987</td>
<td>Field. For CAT, includes air, oil and fuel filters</td>
</tr>
<tr>
<td></td>
<td>#253 901</td>
<td>Field. For Kubota, includes air, oil and fuel filters</td>
</tr>
<tr>
<td></td>
<td>#252 782</td>
<td>Field. For Mitsubishi, includes air, oil and fuel filters</td>
</tr>
<tr>
<td>Spark Arrestor (Muffler) Kit</td>
<td>#195 291</td>
<td>Field. For CAT</td>
</tr>
<tr>
<td></td>
<td>#300 585</td>
<td>Field. For Mitsubishi</td>
</tr>
<tr>
<td>CA-1D Lockable Flame Arrestor Fuel Cap</td>
<td>#043 947</td>
<td>Field</td>
</tr>
<tr>
<td>Chalwyn Safety Valve</td>
<td>#300 576</td>
<td>Field. For Mitsubishi</td>
</tr>
<tr>
<td>Protective Cover</td>
<td>#195 301</td>
<td>Field</td>
</tr>
</tbody>
</table>

### Stick Welding Leads

See page 5

### Plasma Cutting

<table>
<thead>
<tr>
<th>Description</th>
<th>Qty.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Spectrum® 375 X-TREME™</td>
<td>#907 529</td>
<td>Includes X-CASE™. See Lit. Index No. PC/9.2</td>
</tr>
<tr>
<td>Spectrum® 625 X-TREME™</td>
<td>#907 531</td>
<td>Includes X-CASE™. See Lit. Index No. PC/9.6</td>
</tr>
<tr>
<td>Spectrum® 875</td>
<td>#907 390-01-1</td>
<td>See Lit. Index No. PC/9.8</td>
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</table>

### MIG/Flux-Cored Welding

<table>
<thead>
<tr>
<th>Description</th>
<th>Qty.</th>
<th>Price</th>
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</thead>
<tbody>
<tr>
<td>SuitCase® X-TREME™ 8VS</td>
<td>#951 182</td>
<td>See Lit. Index No. M/6.41</td>
</tr>
<tr>
<td>SuitCase® X-TREME™ 12VS</td>
<td>#951 184</td>
<td>See Lit. Index No. M/6.41</td>
</tr>
<tr>
<td>SuitCase® 8RC</td>
<td>#951 186</td>
<td>See Lit. Index No. M/6.5</td>
</tr>
<tr>
<td>SuitCase® 12RC</td>
<td>#951 188</td>
<td>See Lit. Index No. M/6.5</td>
</tr>
<tr>
<td>MIG (GMAW) and Flux-Cored (FCAW) Guns</td>
<td></td>
<td>See Lit. Index Nos. AY/15.0, AY/16.0 and AY/17.0</td>
</tr>
<tr>
<td>Spoolmatic® 30A Spool Gun</td>
<td>#130 831</td>
<td>Requires WC-24 Control. See Lit. Index No. M/1.73</td>
</tr>
<tr>
<td>WC-24 Control</td>
<td>#137 549</td>
<td>See Lit. Index No. M/1.5</td>
</tr>
<tr>
<td>XR™ Wire Feeder Control and Guns</td>
<td></td>
<td>See Lit. Index No. M/1.7, M/1.71, and M/1.73</td>
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### TIG Welding

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<tr>
<th>Description</th>
<th>Qty.</th>
<th>Price</th>
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</thead>
<tbody>
<tr>
<td>Dynasty® 200 SD</td>
<td>#907 099</td>
<td>Basic controls for AC/DC TIG/Stick, 120–460 VAC. See Lit. Index No. AD/4.8</td>
</tr>
<tr>
<td>Dynasty® 200 DX</td>
<td>#907 099-01-1</td>
<td>Full feature controls for AC/DC TIG/Stick, 120–460 VAC. See Lit. Index No. AD/4.8</td>
</tr>
<tr>
<td>HF-251D-1</td>
<td>#042 388</td>
<td>115 VAC. See Lit. Index No. AY/5.0</td>
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</table>

### Multiple Operator Welding

<table>
<thead>
<tr>
<th>Description</th>
<th>Qty.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>XMT™ 350 Series</td>
<td>#907 161</td>
<td>CC/CV model w/Dinse-style connectors. See Lit. Index No. DC/18.83</td>
</tr>
<tr>
<td></td>
<td>#907 224</td>
<td>VS model w/Tweco®-style connectors. See Lit. Index No. DC/18.83</td>
</tr>
<tr>
<td></td>
<td>#907 366</td>
<td>MPa model w/Dinse-style connectors. See Lit. Index No. DC/18.83</td>
</tr>
<tr>
<td>CST™ 280 CC/DC</td>
<td>#907 244</td>
<td>220-230/460–575 VAC w/Dinse-style connectors. See Lit. Index No. DC/29.55</td>
</tr>
<tr>
<td></td>
<td>#907 244-01-1</td>
<td>220-230/460–575 VAC w/Tweco®-style connectors. See Lit. Index No. DC/29.55</td>
</tr>
<tr>
<td></td>
<td>#907 251</td>
<td>208-230/400–460 VAC w/Dinse-style connectors. See Lit. Index No. DC/29.55</td>
</tr>
<tr>
<td></td>
<td>#907 251-01-1</td>
<td>208-230/400–460 VAC w/Tweco®-style connectors. See Lit. Index No. DC/29.55</td>
</tr>
</tbody>
</table>

### Remote Controls and Switches

See page 6

### Trailers and Hitches

<table>
<thead>
<tr>
<th>Description</th>
<th>Qty.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>HWY-224 Trailer</td>
<td>#043 805</td>
<td>Trailer with lights, fenders and 2-inch (50 mm) ball hitch. For highway use</td>
</tr>
<tr>
<td>OFR-224 Trailer</td>
<td>#043 802</td>
<td>Trailer with 2-inch (50 mm) ball hitch. For off-road use</td>
</tr>
<tr>
<td>Cable Tree</td>
<td>#043 826</td>
<td>Trailer-mounted cable holder for HWY-224 or OFR-224</td>
</tr>
<tr>
<td>Dual Hitch</td>
<td>#300 831</td>
<td>Combination 2-inch (50 mm) ball hitch and 3-inch (76 mm) lunette eye in one reversible assembly. For HWY-224 or OFR-224</td>
</tr>
</tbody>
</table>

**Date:**

**Total Quoted Price:**

---

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